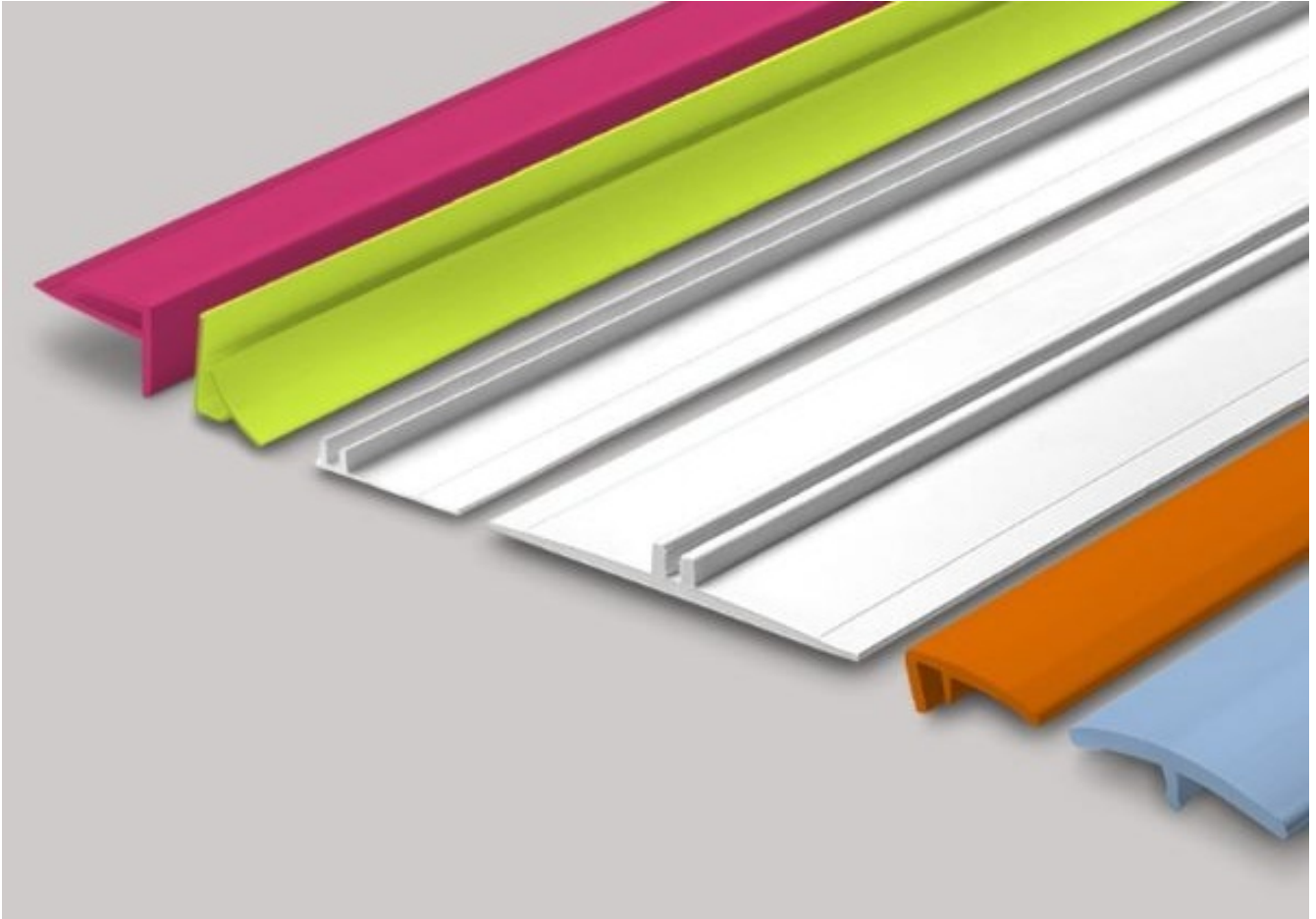




IMPACTPRO® GLOSS

System Components & Jointing Guide

Profiles • joints • corners • adhesive • sealant • weld rod

PVC PROFILE RANGE - REFERENCE IMAGES



External angle



Internal angle



Small external corner



Small internal corner



1-part divider / joiner



2-part divider / joiner



1-part edge / capping



2-part edge / capping

Select the profile type, colour and one-part/two-part configuration to suit the approved project detail before fabrication.

JOINTING & CORNER OPTIONS

Detail	Use / design intent
1-part joint / divider	Simple trim-jointed vertical sheet connection where specified
2-part joint / divider	Base-and-cover profile allowing controlled sheet location and clean finish
Edge / capping profile	Termination to exposed sheet edge, ceiling or transition detail
Internal corner profile	Hygienic internal corner where thermoforming is not used
External corner profile	Protective external corner detail where thermoforming is not used
Hot-welded joint	Near-seamless hygienic joint using compatible weld rod and controlled welding technique
Thermoformed corner	Smooth formed internal/external corner from the sheet where project geometry permits

Design principles

- Profile/joint layout should be coordinated before sheets are cut.
- Maintain required expansion clearances and do not trap sheets rigidly between inflexible supports.
- Wet-area terminations must be designed so water cannot track behind the cladding system.
- Where colour-matched profiles are not available or are not selected, agree a deliberate contrasting or neutral trim strategy before order.

ADHESIVE, SEALANT & COMPLETE-SYSTEM ACCESSORIES

Complete system

- IMPACTPUR two-part PU cladding adhesive for full sheet bonding where specified.
- IMPACT hygienic silicone for sealed terminations, penetrations and interface details as required.
- Compatible PVC profiles and colour-matched weld rod where selected.
- Protective film retained on the face during fabrication and installation.
- Use compatible IMPACTPRO® system accessories for the selected installation detail.



IMPACTPUR adhesive



IMPACT hygienic silicone